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温州威斯通印刷包装机械有限公司
Wenzhou Weston Print and Pack Machinery CO., LTD

地址：浙江省温州市瓯海区泽雅镇戈恬工业区大源路1号
Add: No.01Dayuan Road, Getian Industry Zone, Zeya Town, Ou Hai Area, Wenzhou, Zhejiang
Tel/whatsapp: 0086 18650523130
Contact Person: Jenny Yang
E-mail: jennyang@westonmachinery.com
www.westonmachinery.com



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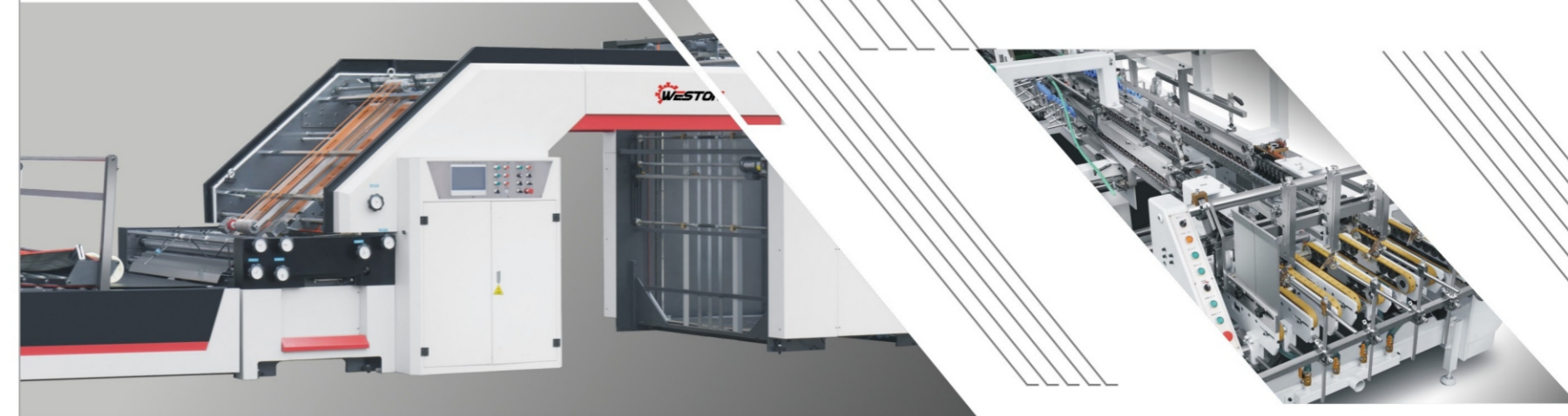
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Choose us
TO ACHIEVE THE FUTURE 选择我们 成就未来



YFMD-850/1050/1200/1200-L
 Automatic High-speed Pre-coating Film Laminating Machine
 全自动高速预涂膜覆膜机



SGUV-1040A/1200A/1200A-L
 Dual-puruse High-speed Coating Machine
 高速两用上光机



YFMA-590/800
 Automatic Pre-coating Film Laminating Machine
 全自动预涂膜覆膜机



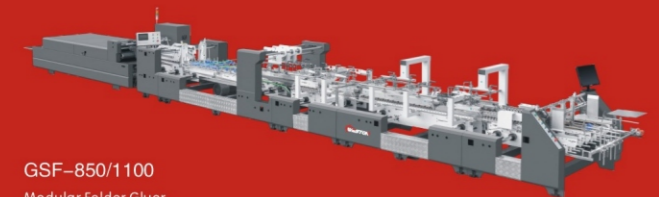
GFS-1450/1650
 Automatic Pile Turner And Stacker Machine
 翻转收纸机



GFM(I)-1300/1450/1650Z
 Automatic Flute Laminating Machine(Steel)
 全自动裱纸机(钢件型)



GFM-1300/1450H
 Semi-automatic Flute Laminating Machine(Single)
 高位自动裱纸机(单工型)



GSF-850/1100
 Modular Folder Gluer
 卡纸·瓦楞机组式糊盒机



GSF-600/800G
 Automatic Folder Gluer(With Pre-folding Lock Bottom Type)
 (With Alignment Lock Bottom Type)
 高速自动糊盒机



BK-800/1150
 Fully automatic cardboard laminating machine
 全自动卡纸裱合机



SGUV-660A/740A
 Automatic UV Coating Machine
 全自动上光机



YFMB-950/1100B
 Split Semi-automatic Pre-coating Film Laminating Machine
 分体半自动预涂膜覆膜机



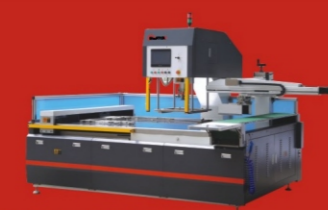
SGUV-660/740
 Manual or Inline Coating Machine
 手动上光机或联机上光机



YFMA-540
 Automatic Pre-coating Film Laminating Machine
 全自动预涂膜覆膜机



HTQF-920B/1080B
 Automatic Double Workbench Stripping Machine
 自动双头取品机



HTQF-1080/1080R
 Automatic Stripping Machine
 自动取品机



YFMB-540
 Semi-automatic Pre-coating Film Laminating Machine
 半自动预涂膜覆膜机



YFMB-750
 Semi-automatic Pre-coating Film Laminating Machine
 连体半自动预涂膜覆膜机

产品目录 Contents

01-02	YFMD-850/1050/1200/1200-L Automatic High-speed Pre-coating Film Laminating Machine 全自动高速预涂膜覆膜机	03-04	YFMA-590/800 Automatic Pre-coating Film Laminating Machine 全自动预涂膜覆膜机
05-06	SGUV-1040A/1200A/1200A-L Dual-puruse High-speed Coating Machine 高速两用上光机	07-08	SGUV-660/740 Manual or Inline Coating Machine 手动上光机或联机上光机
09-10	SGUV-660A/740A Automatic UV Coating Machine 全自动上光机	11	YFMA-540 Automatic Pre-coating Film Laminating Machine 全自动预涂膜覆膜机
12	YFMB-540 Semi-automatic Pre-coating Film Laminating Machine 半自动预涂膜覆膜机	13	YFMB-950/1100B Split Semi-automatic Pre-coating Film Laminating Machine 分体半自动预涂膜覆膜机
14	YFMB-750 Semi-automatic Pre-coating Film Laminating Machine 连体半自动预涂膜覆膜机	15-17	Configuration Info 配置中心
18	Laminating Film Series 预涂膜系列	19-21	GFM(V)-1450/1650Z Automatic Intelligent Flute Laminating Machine(Casting) 智能全自动裱纸机(铸件型)
22	GFS-1450/1650 Automatic Pile Turner And Stacker Machine 翻转收纸机	23-24	GFM(I)-1300/1450/1650Z Automatic Flute Laminating Machine(Steel) 全自动裱纸机(钢件型)
25-26	GFM-1300/1450H Semi-automatic Flute Laminating Machine(Single) 高位自动裱纸机(单工型)	27-30	GSF-850/1100 Modular Folder Gluer 卡纸·瓦楞机组式糊盒机
31-32	GSF-600/800G Automatic Folder Gluer(With Pre-folding Lock Bottom Type) (With Alignment Lock Bottom Type) 高速自动糊盒机	33	HTQF-920B/1080B Automatic Double Workbench Stripping Machine 自动双头取品机
34	HTQF-1080/1080R Automatic Stripping Machine 自动取品机	35-36	BK-800/1150 Fully automatic cardboard laminating machine 全自动卡纸裱合机

YFMD-850/1050/1200/1200-L

Automatic High-speed Pre-coating Film Laminating Machine

全自动高速预涂膜覆膜机



选配:

- 双面覆膜
- 链刀分切
- 热刀分切

- 电晕装置
- 除静电棒

Optional:

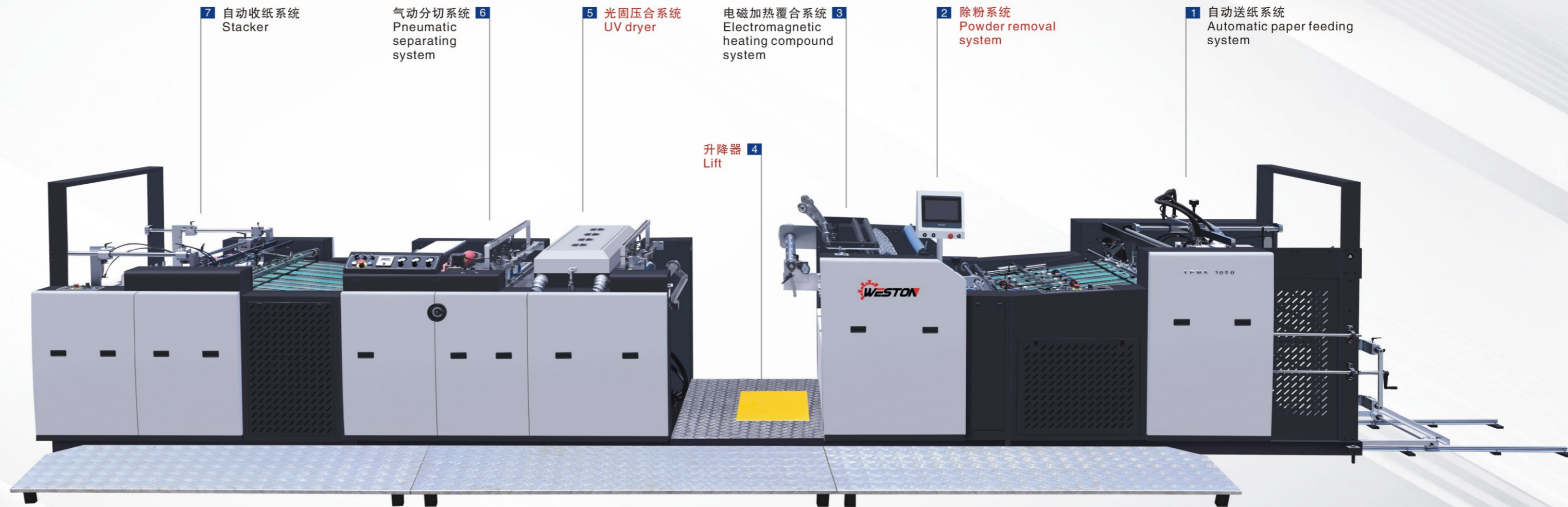
- Double-sided laminating
- Chain knife slitting
- Hot knife slitting
- Corona device
- In addition to static bar

主要技术参数 Technical Data

机器型号	Model	YFMD-850	YFMD-1050
最大纸张尺寸	Max paper size	850x1050mm	1050x1050mm
最小纸张尺寸	Min paper size	300x300mm	300x300mm
纸张厚度	Paper weight	105-500g/m ²	105-500g/m ²
工作速度	Laminating speed	0-80m/min	0-80m/min
整机功率	Power	28KW	30KW
整机重量	Total Weight	7500kg	8000kg
外形尺寸	Overall Dimensions	8600x1800x2000mm	8600x2000x2000mm

机器型号	Model	YFMD-1200	YFMD-1200-L
最大纸张尺寸	Max paper size	1200x1050mm	1200x1450mm
最小纸张尺寸	Min paper size	300x300mm	340x340mm
纸张厚度	Paper weight	105-500g/m ²	105-500g/m ²
工作速度	Laminating speed	0-80m/min	0-80m/min
整机功率	Power	30KW	35KW
整机重量	Total Weight	8000kg	9500kg
外形尺寸	Overall Dimensions	8600x2200x2000mm	10500x2200x2000mm

注: 工作速度会根据印刷品材质, 颜色及色块大小不同而运行速度不同。
Note: the machine speed will be effect by the print material, color and the print size !



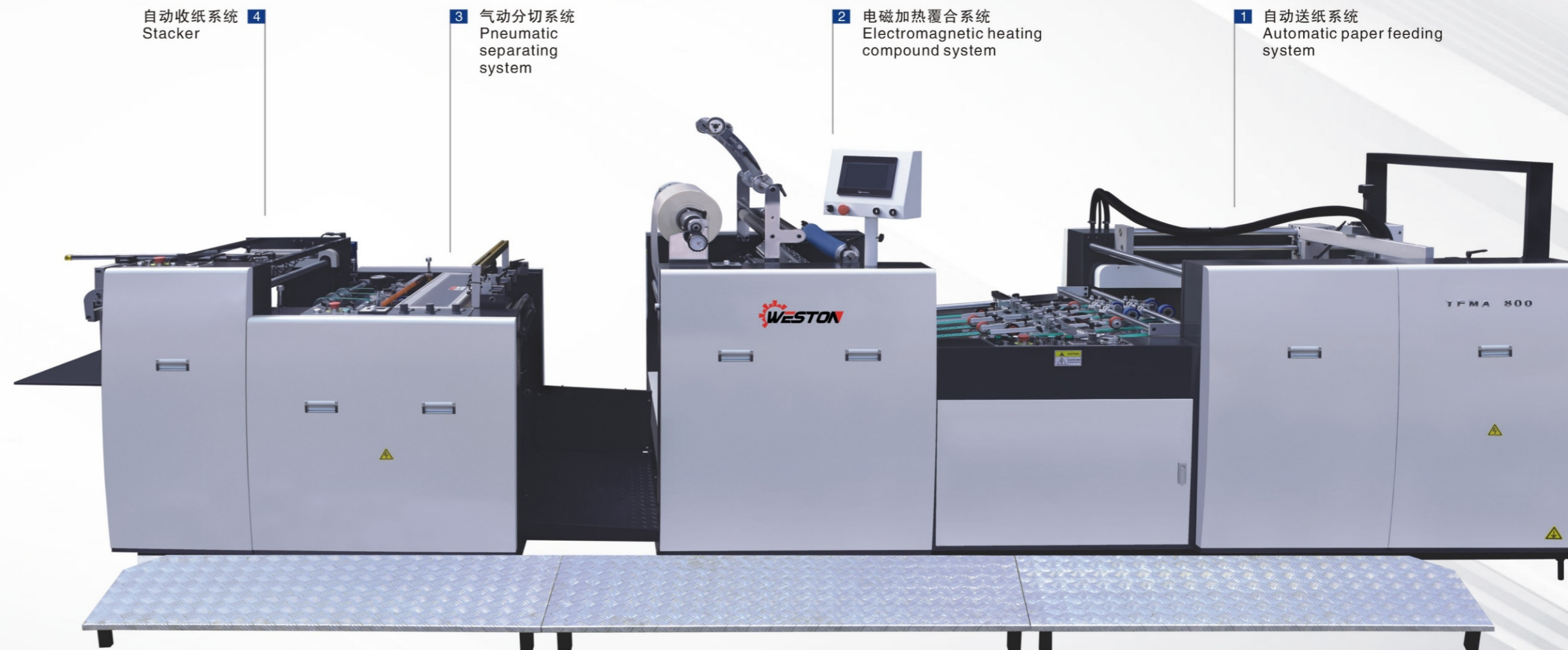
YFMA-590/760

Automatic Pre-coating Film Laminating Machine

全自动预涂膜覆膜机



- | | | | |
|------------|---------------------------|------------|---------------------------|
| 选配: | Optional: | 选配: | Optional: |
| · 双面覆膜 | · Double-sided laminating | · 双面覆膜 | · Double-sided laminating |
| · UV光固 | · UV dryer | · 链刀分切 | · Chain knife slitting |
| | | · UV光固 | · UV dryer |



主要技术参数 Technical Data

机器型号	Model	YFMA-590	YFMA-760
最大纸张尺寸	Max paper size	590x760mm	760x890mm
最小纸张尺寸	Min paper size	240x240mm	240x240mm
适用纸厚	Paper Thickness	100-500g/m ²	100-500g/m ²
工作速度	Laminating speed	0-80m/min	0-80m/min
电压	Voltage	380V	380V
覆膜温度	Laminating temperature	80-110°C	80-110°C
整机功率	Power	18kw	25kw
整机重量	Total Weight	4000kg	4800kg
外形尺寸	Overall Dimensions	5500x1300x1800mm	5500x1500x1800mm

注: 工作速度会根据印刷品材质, 颜色及色块大小不同而运行速度不同。
Note: the machine speed will be effect by the print material , color and the print size !

SGUV-1040A/1200A/1200A-L

Dual-purpuse High-speed Coating Machine
高速两用上光机



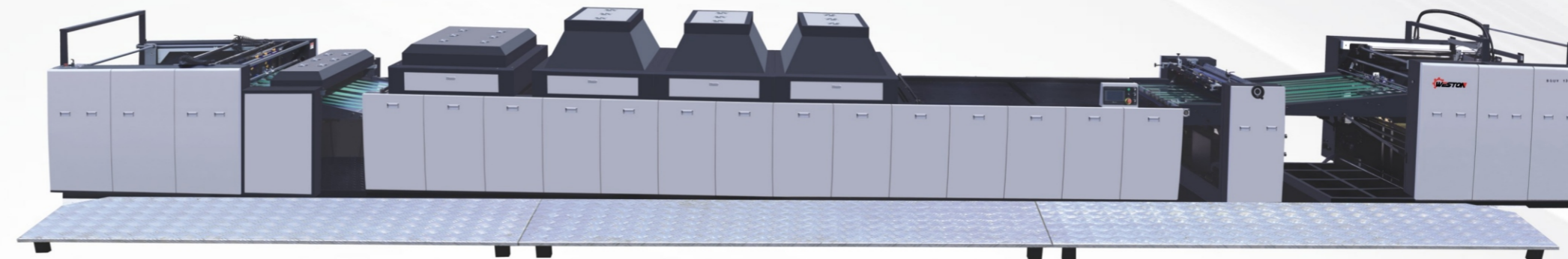
主要配置与特点 Main configuration and features

- | | |
|---|---|
| <p>1. 自动送纸部
适合厚薄纸高速输纸。</p> <p>2. 上油部
主体铸件结构：可选择双电机逆转与顺转上光方式。</p> <p>3. IR热风干燥系统
适用水性上光，高效干燥。</p> <p>4. UV固化部
高压汞灯配置。</p> <p>5. 自动收纸部
适合厚薄纸高速收纸。</p> <p>6. 除粉 (选配)</p> <p>7. 定制
A. 适用于哑光油上光
B. 电晕装置
C. 除静电棒</p> | <p>1. Automatic feeding section
Suitable for high speed feeding on both light & thick paper.</p> <p>2. Cating section
Main casting structure: Can choose double motors reversing or veering coating.
Optional: Straight spot cating configuration</p> <p>3. IR hot-wind drying system
Suitable for water-based coating, for efficient drying.</p> <p>4. UV curing section
High pressure UV lamps configuration.
Optional: LED lamps</p> <p>5. Automatic stacker
Suitable for high speed stacker of both light & thick paper.</p> <p>6. Powder dusting (optional)</p> <p>7. Customize
A. Suits for matt varnish coating
B. Corona unit
C. Anti-static bar</p> |
|---|---|

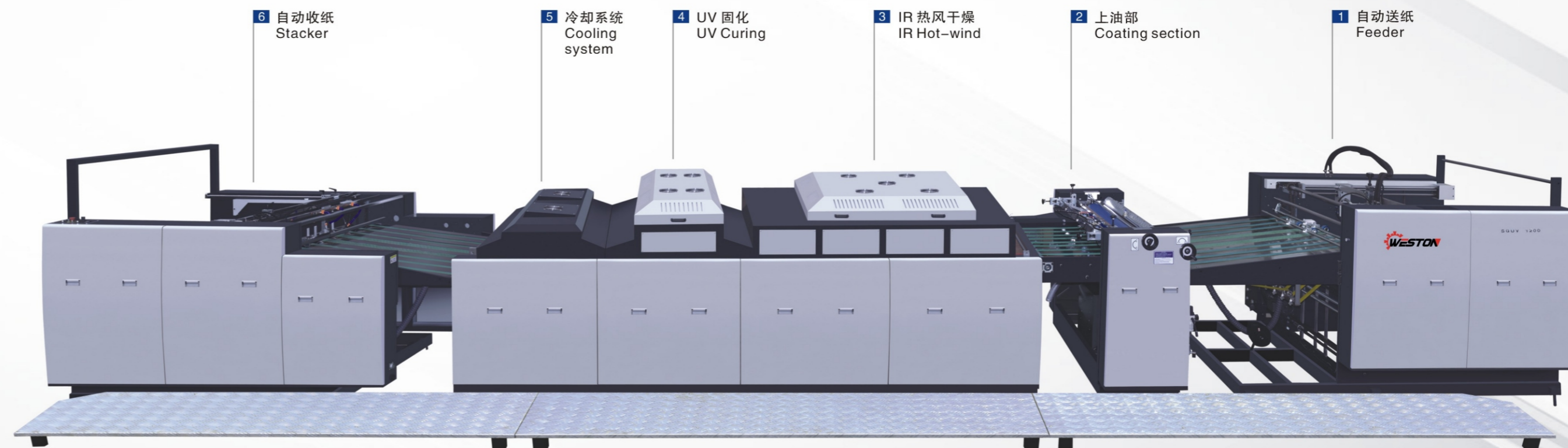
主要技术参数 Technical Data

机器型号	Model	SGUV-1040A	SGUV-1200A	SGUV-1200A-L
最大纸张尺寸	Max paper size	1040x1000mm	1200x1000mm	1200x1450mm
最小纸张尺寸	Min paper size	270x270mm	300x300mm	300x300mm
纸张厚度	Paper weight	80-450g/m ²	80-450g/m ²	80-450g/m ²
最高速度	Max. speed	8000sph	8000sph	8000sph
数量xUV灯	No.x UV lamp	3x8KW	3x9.75KW	3x9.75KW
整机功率	Power	45KW	50KW	50KW
数量xIR灯	No.x IR lamp	18x1.5KW	18x1.5KW	18x1.5KW
整机重量	Total Weight	6000kg	6500kg	6700kg
外形尺寸	Overall Dimensions	10000x1800x2000mm	11000x2000x2000mm	13000x2200x2000mm

注：工作速度会根据印刷品材质，颜色及色块大小不同而运行速度不同。
Note: the machine speed will be effect by the print material, color and the print size !



加长型 (定制)
Lengthened (customized)



SGUV-660/740

Manual or Inline Coating Machine

手动上光机或联机上光机



特点 Features

- 配备紫外灯固化和红外灯干燥两用装置。
- 主机变频调速，网带独立驱动。
- 采用大直径的涂布辊筒上光，使光油涂布层更加平整光洁。
- 全覆盖防油飞溅保护。
- 采用真空气垫吸附纸张传送，更加安全可靠。
- 漏磁变压器采用电容设计，能耐受电网的电压波动冲击，输出稳定，更加安全可靠。
- UV灯功率两级可调。
- UV灯管更换操作方便。
- 高速冷却抽风系统。
- 机仓门盖配置安全门锁保护。
- UV紫外线防辐射保护严密。
- 灯箱表面低温控制。
- 急停按钮设置在伸手可及的范围之内。
- 互锁功能设计预防误操作。

- This UV Coating Machine is equipped with UV curing and IR drying device.
- Digital frequency converter speed control. And independent conveyor driven.
- Larger diameter coating rollers makes the coating effect smoother & brighter.
- Full coverage splash guards to protect from splashing.
- Used vacuum airbed for maximum hold down the paper sheets on conveying.
- UV magnetic leakage transformer with parallel capacitor design can better endure the voltage fluctuating impact.
- Two level UV lamp power setting.
- Easy access UV lamp chamber and replacement.
- High velocity blower fan for cooling and exhaust.
- Safety locker on all machine doors and covers.
- Full coverage protection against UV radiation around the UV lamp chamber.
- Lower temperature control on the UV lamp chamber surface.
- Emergency stop switches at arms length throughout the machine.
- Interlocks design prevents against misoperation.

主要技术参数 Technical Data

型号	Model	SGUV-660	SGUV-740
最大纸张尺寸	Max. Sheet Size	620mm	740mm
最小纸张尺寸	Min. Sheet Size	150x210mm	150x210mm
纸张克重	Sheet Weight	80~500g/m ²	80~500g/m ²
速度	Speed	0~40m/min	0~40m/min
功率	Power	12.0Kw	12.0Kw
UV灯管	UV Lamp	1pcsx6.5Kw	1pcsx6.5Kw
红外灯管	IR Lamp	3pcsx1.2Kw	3pcsx1.2Kw
重量	Weight	850kg	850kg
体积	Dimension	3250x1180x1230mm	3250x1250x1230mm



SGUV-660A/740A

Automatic UV Coating Machine

全自动上光机



特点 Features

- 配备自动输纸机和自动收纸机。
- 配备紫外灯固化和红外灯干燥两用装置。
- 主机变频调速，网带独立驱动。
- 采用大直径的涂布辊筒上光，使光油涂布层更加平整光洁。
- 全覆盖防油飞溅保护。
- 采用真空气垫吸附纸张传送，更加安全可靠。
- 漏磁变压器采用并电容设计，能耐受电网的电压波动冲击，输出稳定，更加安全可靠。
- UV灯功率两级可调。
- UV灯管更换操作方便。
- 高速冷却抽风系统。
- 机仓门盖配置安全门锁保护。
- UV紫外线防辐射保护严密。
- 灯箱表面低温控制。
- 急停按钮设置在伸手可及的范围之内。
- 互锁功能设计预防误操作。
- With automatic feeder and the stacker.
- This UV Coating Machine is equipped with UV curing and IR drying device.
- Digital frequency converter speed control. And independent conveyor driven.
- Larger diameter coating rollers makes the coating effect smoother & brighter.
- Full coverage splash guards to protect from splashing.
- Used vacuum airbed for maximum hold down the paper sheets on conveying.
- UV magnetic leakage transformer with parallel capacitor design can better endure the voltage fluctuating impact.
- Two level UV lamp power setting.
- Easy access UV lamp chamber and replacement.
- High velocity blower fan for cooling and exhaust.
- Safety locker on all machine doors and covers.
- Full coverage protection against UV radiation around the UV lamp chamber.
- Lower temperature control on the UV lamp chamber surface.
- Emergency stop switches at arms length throughout the machine.
- Interlocks design prevents against misoperation.

主要技术参数 Technical Data

型号	Model	SGUV-660A	SGUV-740A
最大纸张尺寸	Max. Sheet Size	620x760mm	740x890mm
最小纸张尺寸	Min. Sheet Size	270x270mm	270x270mm
纸张克重	Sheet Weight	80~500g/m ²	80~500g/m ²
速度	Speed	0~40m/min	0~40m/min
功率	Power	13.5Kw	13.5Kw
UV灯管	UV Lamp	1pcsx6.5Kw	1pcsx6.5Kw
红外灯管	IR Lamp	3pcsx1.2Kw	3pcsx1.2Kw
重量	Weight	1500kg	2800kg
外形尺寸	Overall Dimensions	6000x1450x1600mm	6000x1450x1600mm



YFMA-540

Automatic Pre-coating Film Laminating Machine
全自动预涂膜覆膜机



主要技术参数 Technical Data

机器型号	Model	YFMA-540
最大覆膜幅面	Max laminating size	540x760mm
最小覆膜幅面	Min laminating size	210x290mm
最快覆膜速度	Max speed	30m/min
覆膜温度	Laminating temprature	常温-130°
纸张厚度	Paper weight	157-400g
整机功率	Power	17kw
整机重量	Total Weight	2000kg
外形尺寸	Overall Dimensions	3000x1200x1700mm

YFMB-540

Semi-automatic Pre-coating Film Laminating Machine
半自动预涂膜覆膜机



主要技术参数 Technical Data

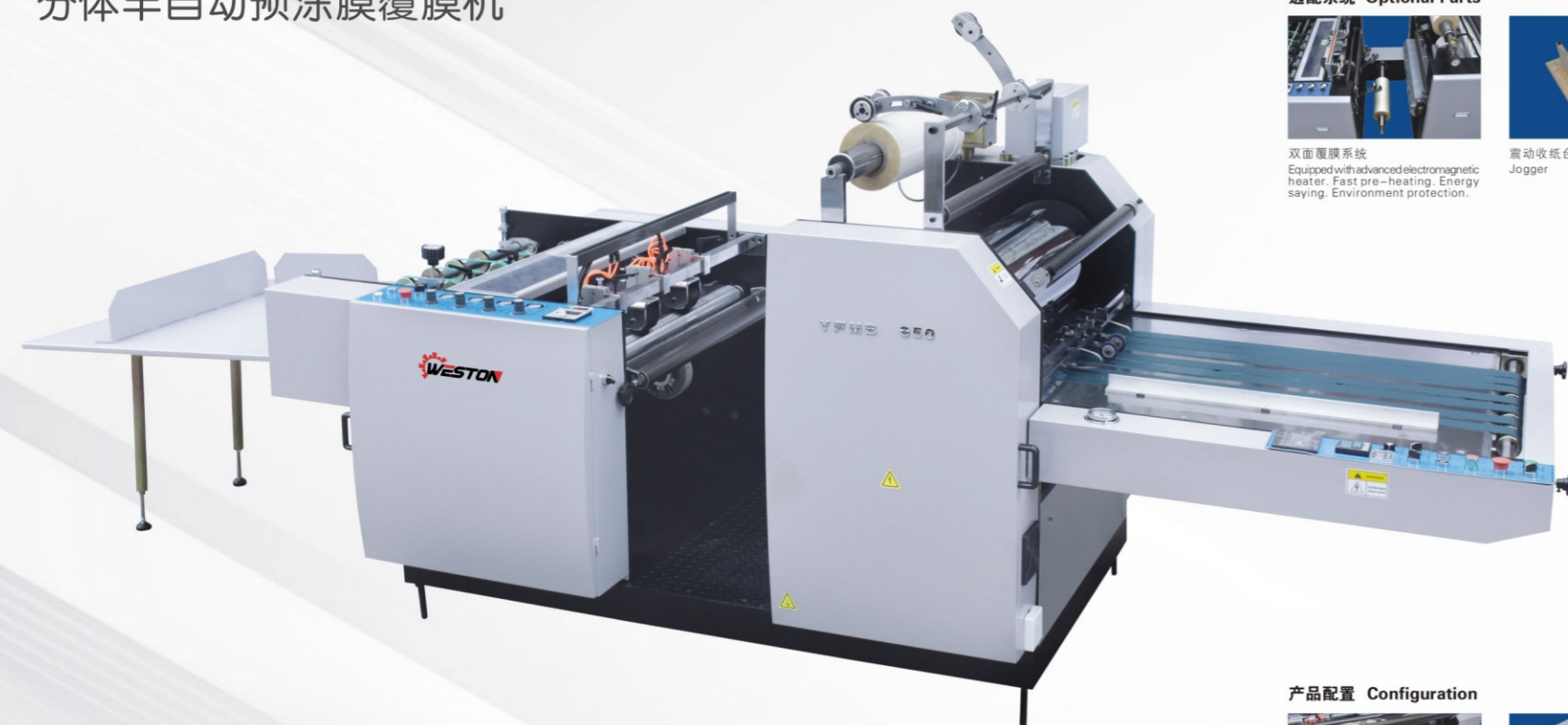
型号规格	Model	YFMB-540
最大纸张宽度	Max Paper Width	520mm
适用纸厚	Paper Thickness	105-500g/m ²
覆膜速度	Max Laminating Speed	0-25m/min
总功率	Gross Power	9kw
机器重量	Total Weight	1000kg
外型尺寸	Overall Dimensions	3300x1200x1400mm



YFMB-950/1100B

Split Semi-automatic Pre-coating Film Laminating Machine

分体半自动预涂膜覆膜机



选配系统 Optional Parts



双面覆膜系统
Equipped with advanced electromagnetic heater. Fast pre-heating. Energy saving. Environment protection.



震动收纸台
Jogger

产品配置 Configuration



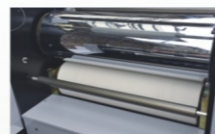
自动叠纸系统
Automatic overlap



瓦楞曲纸系统
Corrugated Delivery A corrugated delivery system collects paper easily



打孔和分切刀片
Perforating and cutting knife



320 滚筒加热
302mm heating system

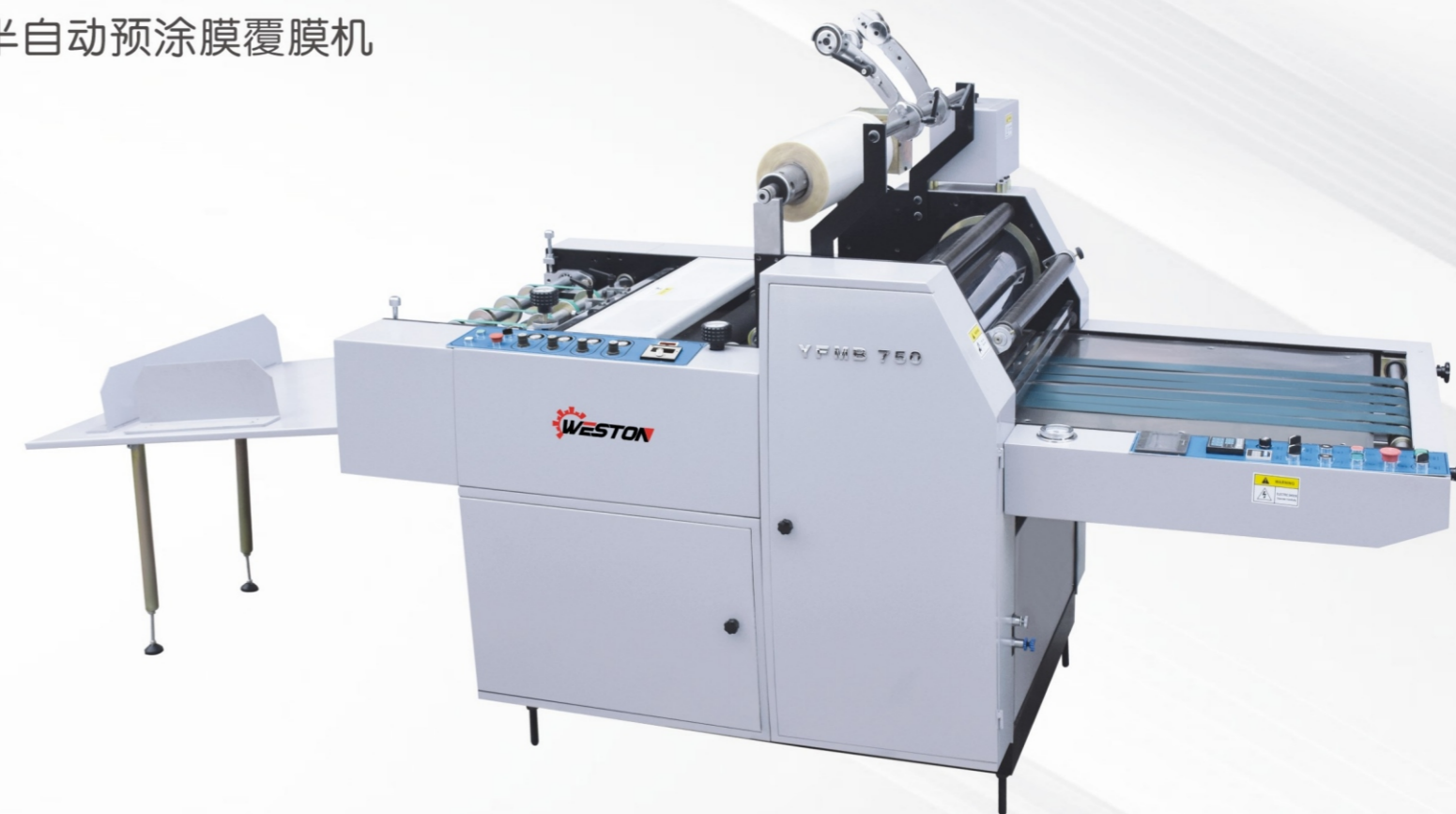
主要技术参数 Technical Data

型号规格	Model	YFMB-950	YFMB-1100B
最大纸张宽度	Max Paper Size	920mm	1040mm
适用纸厚	Paper Thickness	100-500g/m ²	100-500g/m ²
覆膜速度	Laminating Speed	0-30m/min	0-30m/min
总功率	Total Power	15kw	18kw
机器重量	Total Weight	1900kg	2100kg
外型尺寸	Overall Dimensions	4500x1800x1500mm	4800x1800x1500mm

YFMB-750

Semi-automatic Pre-coating Film Laminating Machine

连体半自动预涂膜覆膜机



主要技术参数 Technical Data

机器型号	Model	YFMB-750
最大覆膜宽度	Max Laminating Width	720mm
最大覆膜速度	Max Laminating Speed	0-30m/min
覆膜温度	Laminating Temperature	≤130℃
整机功率	Power	13kw
整机重量	Total Weight	1600kg
外形尺寸	Overall Dimensions	3400x1450x1500mm



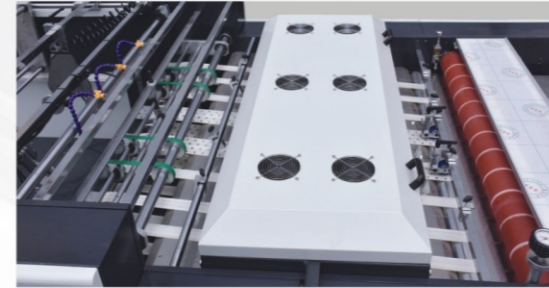
配置中心

Configuration Info



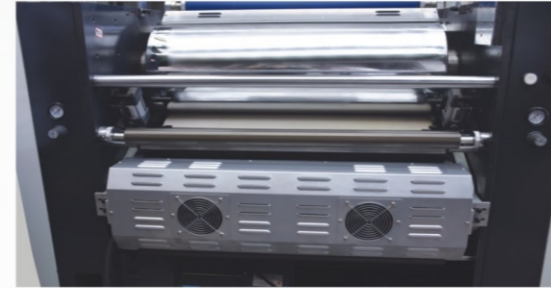
二次压合系统(选配)
Double lamination unit

增强覆膜粘合牢度
Double lamination unit to reinforce film lamination.



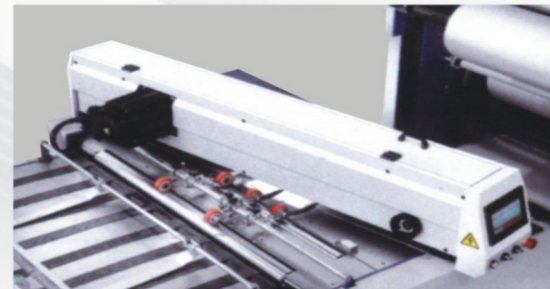
UV光固系统(选配)
UV Dryer for deep color

覆膜后进行双紫外光加固, 不脱膜、不起泡。
Film lamination reinforcement system to avoid film fall off after pressing folding process.



双面覆膜系统(选配)
Double sided lamination system

颠覆了传统覆膜要做两次的繁琐工艺, 其卓越性能解决了双面覆膜的难题, 为用户创造了更大的效益。
To solve the problem of two times lamination, making more profits for users.



链刀分切系统(选配)
Chain cutter system

采用链刀分切技术, 适合PET、PVC等膜, 分切无尾膜。
Chain cutter system applying bopp, pet, pvc film and etc. having the feature of accurate separation without film margin.



热刀分切系统(选配)
Hot knife slitting system

兼具先进的热熔刀和气动分切, 伺服控制热熔刀, 具有分切稳定、精准、无毛边、速度快等特点。
It has both advanced hot-melt knife and pneumatic slitting, and servo-controlled hot-melt knife.

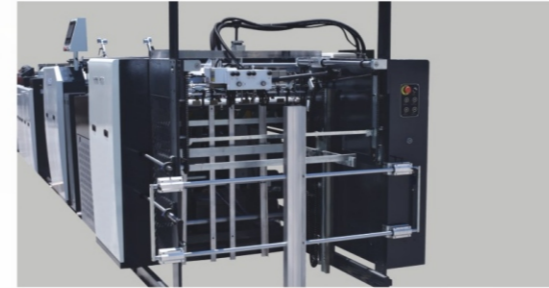


压纹系统(选配)
Embossing unit is optional

压纹增强纸面精美度, 体现更大价值。
Embossing process makes paper good-looking and valuable.

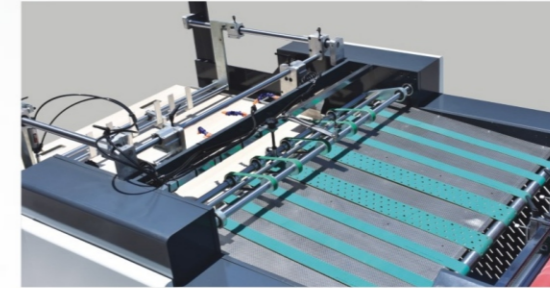
配置中心

Configuration Info



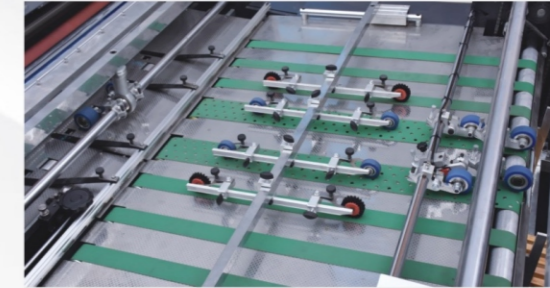
智能送纸
Deliver paper intelligent

配备不停机预堆纸机构, 伺服控制飞达, 光电控制缺/断纸自动停机装置, 保证纸张的连续性。
This machine is equipped with a paper pre-stacker, Servo controlled feeder and a photoelectric sensor to ensure that paper is continuously fed into the machine.



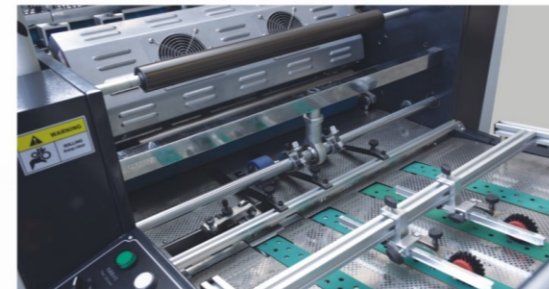
自动收纸系统
Automatic delivery system

伺服控制飞达, 光电控制缺/断纸自动停机装置, 保证纸张的连续性。
Servo controlled feeder and a photoelectric sensor to ensure that paper is continuously fed into the machine.



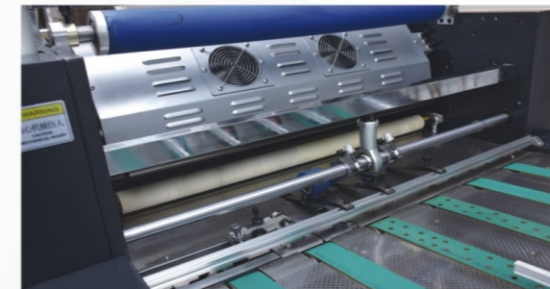
吸风送纸台
Suction device

配备涡扇吸风电机及伺服同步的送纸皮带, 保证纸张稳定的送至前规装置。
Suction device guarantees stability and smooth of paper sending.



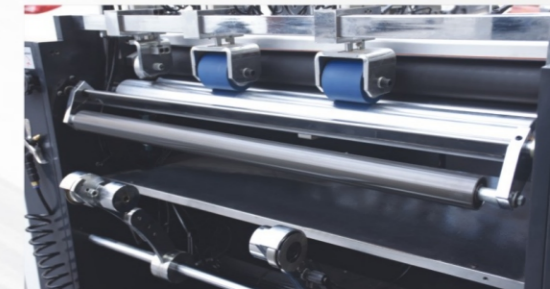
前规装置
Front gauge

伺服控制与飞达同步, 凸轮机构精准控制保证纸张的叠量
Synchronized servo control and Feida, precise control of cam mechanism to ensure paper stacking



智能拉规
Intelligent side lay

伺服控制与飞达同步, 凸轮机构精准控制侧拉规, 保证纸张的侧边整齐。
The servo controller and side lay mechanism guarantees precise papaer alignment at all times.



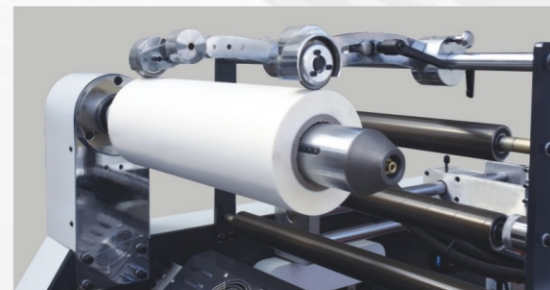
防曲装置
Anti-curl device

防止纸张因膜收缩而卷曲, 保证纸张的平整且具有调节方便、不抖动等特点。
The machine is equipped with an anti-curl device, which ensures that papaer remains flat and smooth during the lamination process.



配置中心

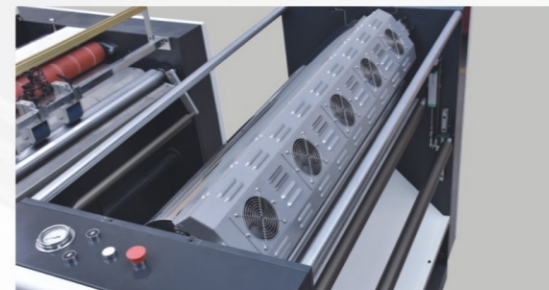
Configuration Info



装膜放膜
Load film automatic

放膜轴配备离合器张力控制系统，以控制放膜张力及放膜速度。

Air shaft equipped with clutch device can adjust film release extension and speed.



电磁加热系统
Electromagnetic system

采用国际先进的电磁加热及控制技术，具有加热速度快、节能环保等特点。

Equipped with advanced electromagnetic heater. Fast pre-heating. Energy saving, environmental protection.



除粉装置
Power dusting device

热辊加刮板机构，有效的清除纸张表面粉尘，增强纸张覆膜亮度和贴合度。

Heating roller with scraper effectively clean the powder and dust in the surface of paper, improve the briteness and bond after laminating.



气动分切系统
Pneumatic slitting system

配有飞刀和气动打孔装置、光电检测，需根据纸张的大小调节分切位置，高速自动分切。

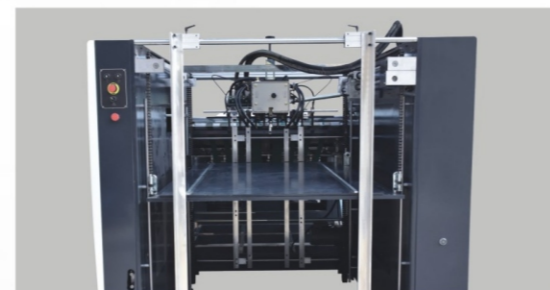
Equipped with flying knife, pneumatic punching device, photoelectric detection, need to adjust the cutting position according to the size of the paper, high-speed automatic cutting.



人机交互
Man-machine interaction system

彩色触屏，操作简单、方便，操作员可从屏上随时查看机器的工作状态。

A user-friendly interface system with a colour touch-screen simplifies the operation process. The operator can easily and automatically control paper sizes, overlap-ping and machine speeds.



推纸送纸系统
Push paper feeding system

不用理纸，直接推纸上机。

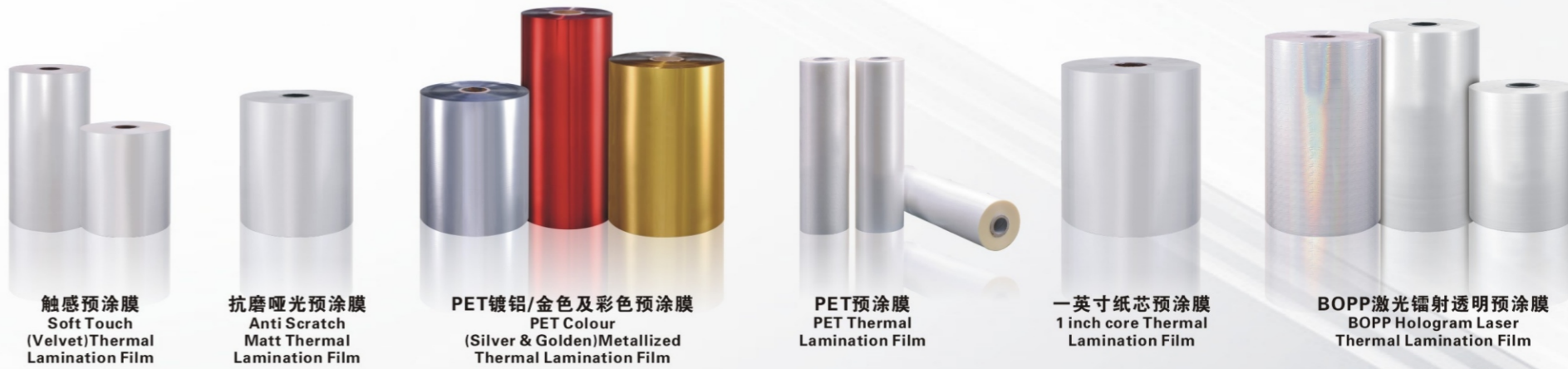
No need to sort the paper, just push the paper directly onto the machine.

预涂膜系列

Laminating Film Series



- BOPP thermal lamination films,
- BOPP soft touch, Anti scratches thermal lamination films
- PET thermal lamination films,
- PET metalized thermal lamination films,
- PET holographic thermal lamination films



触感预涂膜
Soft Touch
(Velvet) Thermal
Lamination Film

抗磨哑光预涂膜
Anti Scratch
Matt Thermal
Lamination Film

PET镀铝/金色及彩色预涂膜
PET Colour
(Silver & Golden) Metallized
Thermal Lamination Film

PET预涂膜
PET Thermal
Lamination Film

一英寸纸芯预涂膜
1 inch core Thermal
Lamination Film

BOPP激光镭射透明预涂膜
BOPP Hologram Laser
Thermal Lamination Film

BOPP预涂膜(光膜和哑膜)
BOPP Thermal Lamination
Film (Gloss & Matt)

GFM(III)-1450/1650Z

Automatic Intelligent Flute Laminating Machine(Casting)

智能全自动裱纸机(铸件型)



智能模块
Intelligent module



高速机型
High speed



125g
辊筒偏重量
Roller partial weight

- ★ 伺服控制补偿定位, 一键调机
Servo Control Compensation Positioning. One-Key Commission
- ★ 高速贴合, 最快时速12000张/小时
Max Speed 12000 Sheet/Hour
- ★ 完全实现智能化自动化
Fully Intelligent Automation



主要技术参数 Technical Data

型号	Model	GFM(III)-1450 Z	GFM(III)-1650 Z
最大覆贴尺寸	Max paper size	1450x1250mm	1650x1450mm
最小覆贴尺寸	Min paper size	400x400mm	400x400mm
覆贴精度	Precision	±1.5mm	±1.5mm
面纸克重	Weight of top paper	200-500g/m ²	200-500g/m ²
覆膜速度	Laminating speed	12000sheet/ hours	12000sheet/ hours
底纸类型(瓦楞/纸板)	Type of bottom paper (Corrugated paper/Paperboard)	A. B. C. E.F瓦楞纸. 纸板. 工业灰纸板 (Corrugated paper. Paperboard. Grey paper)	
总功率	Total power	22Kw/380V	25Kw/380V
整机重量	Weight	8500kg	9000kg
外形尺寸(长x宽x高)	Size(LxWxH)	13.5x2.4x2.4m	13.5x2.6x2.4m

特点 Features

本机集伺服补偿系统和运动控制系统于一体, 优化设计, 采用多组光电感应检测底纸相对位置, 控制面纸两侧伺服电机追踪快慢, 独立补偿, 使面纸与底纸同步, 精准贴合。秉承“以人为本”的设计理念, 操作简单, 只需输入纸张尺寸即可自动完成贴合同步系统的调校。

This machine adopts the servo compensation system and motion control system, optimized design use of multiple sets of photoelectric sensor at bottom paper relative position* control top paper on both sides of the servo motor to tracking speed, independently compensation, so that accurate positioning of top paper and the bottom paper. We uphold the "people oriented" design concept, simple operation, just input the paper size, machine can automatically finish adjustment.

Composition & Module 组成&模块



01. 飞达部分/Feeder System

配置高速专用四吸四送飞达头。提纸吸嘴与送纸吸嘴角度和高度均可调节。纸线左右倾斜可调，保证走纸高速平稳。

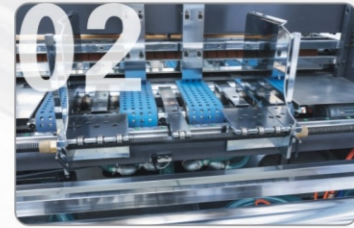
Equipped with high speed dedicated feeder of four-sucking and four-feeding, both paper lifting and feeding nozzle can adjust angle to the paper, to ensure that whether paper is tilted left or right can be delivered rapidly and smoothly.



05. 上胶部分/Glue Roller

采用特殊网纹辊设计，精细研磨，保证涂胶均匀。下辊采用水辊清洗。

The special design of roller, after narrowly grinding guaranteed the glue coated evenly. Down roller be cleaned by water roller.



02. 底纸部分/Bottom Paper Feeding System

采用伺服电机控制系统，吸力大小可调节，保证瓦楞纸和纸板顺利输出且操作简单。

Use servo motor control system, adjustable suction power, to ensure corrugated paper and cardboard goes out smoothly and simple operation.



06. 定位(贴合)部分/Positioning System

采用多组光电感应检测底纸相对位置，控制面纸两侧电机做独立补偿动作，使面纸与底纸精准贴合。

Use multiple sets of photoelectric sensor at bottom paper relative position, control top paper on both sides of the servo motor to do independent compensation action, so that accurate positioning of top paper and the bottom paper.



03. 面纸部分/Top Paper Feeding System

两种面纸送纸模式，单张送纸和重叠送纸自由选择。

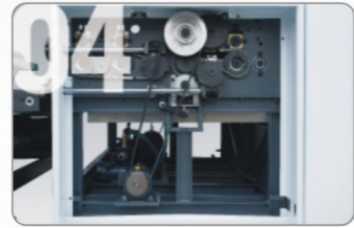
Two top paper feeding modes, single paper Feeding and overlap paper feeding for choice.



07. 电气部分/Electrical System

以人机界面与PLC结合，将参数设置、操作速度、故障检测、异常报警等各项信息显示在屏幕上，保证整机运行稳定高效。

Use man-machine interlace and PLC combination, display all the information, such as parameter setting, operating speed, fault detection and warning etc on the screen. That ensure the machine stability and efficiency.



04. 主机墙板部分/Mainframe Wall System

采用4厘米厚铸铁墙板，不易变形，运转更稳。

4cm casting wallboard, not easy to deformation, stable movement.



08. 预堆纸部分/Pre-stack Part

在不停机的状态下预堆好下一堆面纸，提高效率。漏斗式工字型预堆纸架，方便快捷。

Pre-stack pile of paper under the condition of non-stop, improve efficiency. The special design of pre-stack paper frame, convenient and efficient.

GFS-1450/1650

Automatic Pile Turner And Stacker Machine 翻转收纸机



特点 Features

全自动翻转收纸机可与各型号裱纸机连线，高速高效，节省人工。操作简单，换板时间短，可实现计数堆叠或厚度堆叠，翻纸部正反交替运转，稳定有力。

Automatic pile turner and stacker machine can be connected with each type of laminating machine, realize collected paper positive and negative stacking, save time and effort. Simple operation and short time of change plate.



主要技术参数 Technical Data

型号	Model	GFS-1450	GFS-1650
最大收纸尺寸	Max paper size	1450x1450mm	1650x1650mm
最小收纸尺寸	Min paper size	500 x400mm	600 x600mm
适用纸板范围	Type of paper	E.B.EB.BC.AB等彩裱纸板	E.B.EB.BC.AB等彩裱纸板
最高生产速度	Max speed	10000sheets/hour(视瓦楞楞型，裱纸平整度及操作因素而定)	8000sheets/hour(视瓦楞楞型，裱纸平整度及操作因素而定)
总功率	Total power	5Kw/380V/50Hz	7Kw/380V/50Hz
压缩空气压力	Air pressure	0.6mpa	0.6mpa
整机重量	Weight	2.5T	3.5T
整机外形尺寸	Size (LxWxH)	6500x2100x3060mm	7500x2400x3200mm

GFM(I)-1300/1450/1650Z

Automatic Flute Laminating Machine(Steel)

全自动裱纸机(钢件型)

全新概念前规定位, 高速贴合, 在理想状态下运行测速对开纸张每小时 7000 张
Entire new concept, front gauge registration, high-speed laminating, folio paper 7000 copies per hour

- 科学的前规机构, 定位稳定、精确, 底纸永不超前;
- 面纸采用重叠式输纸方式, 并配置面纸左右双向定位纠偏系统, 使面纸输送变得更简单、更稳定;
- 采用先进的PLC智能跟踪技术, 根据纸张大小自动配置相关参数, 保持机械设备稳定运行的同时, 也保持了各规格纸张的裱贴精度;
- 底纸输送采用人工智能与伺服电帆相接合, 量化输纸距离精度;
- 飞达配备预备堆纸装置, 减少停机时间, 提高工作效率。

- Special front gauge, precise location, no advance of bottom paper,
- Delivery top sheet adopts the method of overlapping feeding paper, making it more stable, Pneumatic correction mechanism for the top sheet, more accurate positioning,
- Select the advanced PLC tracing technology and adjust the relevant parameters according to the size of paper automatically, which makes the machine always operate at the best state.
- Frequency-converting motor controlled for bottom sheet feeding, more stable running distance,
- A pre-feeding device is provided to feeder, cutting time of stopping.

主要技术参数 Technical Data

型号	Model	GFM (I) -1300 Z	GFM (I) -1450 Z	GFM (I) -1650 Z
最大覆贴尺寸	Max.Cladding dimensions	1300x1100mm	1450x1100mm	1650x1100mm
最小覆贴尺寸	Min.Cladding dimensions	400x400mm	400x400mm	400x400mm
覆贴精度	Cladding precision	± 1mm	± 1mm	± 1mm
覆贴速度	Cladding speed	6000sheets/h	6000sheets/h	6000sheets/h
面纸克重	Weight of paper	200-500/m ²	200-500/m ²	200-500/m ²
底纸类型(瓦楞纸板)	Corrugated board	A.B.C.D.E≤7mm	A.B.C.D.E≤7mm	A.B.C.D.E≤7mm
总功率	Total power	15kw	15kw	15kw
整机重量	Weight	7t	8t	9t
外形尺寸(长x宽x高)	Size (LxWxH)	14.20x2.22x2.68m	14.20x2.37x2.68m	14.20x2.62x2.68m



底纸伺服控制
Bottom paper
servo control



自动供油润滑
Automatic oil
lubrication



125g
辊筒偏重量
Roller partial
weight



特点 Features

- 采用PLC控制系统, 电器结构简化, 使控制稳定可靠。
- 采用进口拖耐德变频调速系统, 实现不停机无级变速。
- 工作状态自动显示, 故障自动报警, 自动停机。
- 飞达送纸采用齐纸挡板凸轮机构, 重叠走纸时纸距控制稳定精确。

- Adopt PLC control system, simplify electric equipment's structure to control stably and reliably.
- Adopt frequency conversion adjusting speed system and realize no-stop stepless variable-speed conversion.
- Automatically display the state of operation, automatically alarm trouble and automatically stop.
- High precision high speed automatic feeder, strengthening type paper feeding device, feeding smoothly.



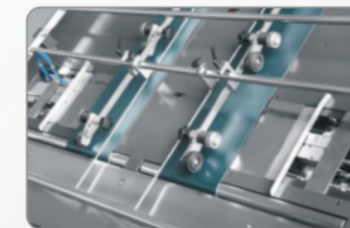
四吸四送加强风力飞达头
Four-sucking, four-feeding,
strengthened feeder



进口减速电机, 双张防冲顶装置
Imported speed-reducing motor,
paper limit device



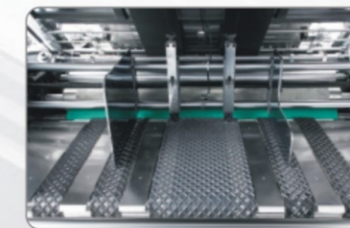
齐纸挡板凸轮机构
Paper baffle
CAM mechanism



面纸气动纠偏机构
Pneumatic correction mechanism
for the top sheet



PLC触摸屏, 施耐德电器
PLC touch screen,
Schneider electrical



网格强力吸风系统
Suction system

GFM-1300/1450H

Semi-automatic Flute Laminating Machine(Single) 高位自动裱纸机(单工型)

GFM系列改进型单工位裱纸机是我公司结合众多卡贴卡，卡贴瓦裱纸机结构之精华，集光、电、机、气为一体完美结合，秉承“以人为本”的设计理念，在原单工位裱纸机基础上开发的新一代高精度裱纸机。

GFM series improved semi-automatic flute laminators, which are the new generation products with high precision, are developed by our company on basis of referring to the structure of the cardboard to cardboard, cardboard to corrugated board laminator at home and abroad, integrating optical and electrical and air with mechanical.

主要技术参数 Technical Data

型号	Model	GFM-1300 H	GFM-1450 H
适用面纸克数	Apply to face paper grams	200-500g/m ²	200-500g/m ²
适用底纸克数	Apply to the bottom paper grams	A. B. C. E. F浪(Flute)及纸板(Card)≤7mm	
最大用纸尺寸	Maximum size	1300x1100mm	1450x1100mm
最小用纸尺寸	Minimum size	320x320mm	320x320mm
生产速度	Maximum speed	0-90m/min	0-90m/min
整机功率	Total power	7.8kw	8.5kw
整机重量	Total weight	4.8T	5.3T
外形尺寸	Overall dimensions	8500x1970x1850mm	8500x2120x1850mm



底纸伺服控制
Bottom paper servo control



自动供油润滑
Automatic oil lubrication



125g
辊筒偏重量
Roller partial weight

特点 Features

- 独特的前规设计，配以智能控制，确保贴合定位准确。
- 结合人体工程学原理，优化设计，减轻了工人的劳动强度，节省了调节清洗时间，极大的提高了工作效率。
- GFMH型裱纸机面纸送纸台高度为1.85米，加底纸更轻松，效率更高。
- Unique front gauge with intelligent control system, ensuring accurate registration of laminating.
- Optimized design, reduced worker's labor intensity, has saved the adjustment scavenging period, enormous enhancement working efficiency.
- GFMH flute laminating machine, height of feeding table is 1.85m, easy paper adding.



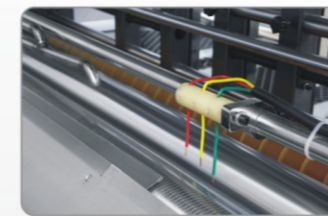
触摸屏，伺服系统
PLC touch screen



全不锈钢面板，喷塑外观
Stainless steel Plate



数字显示器调整间隙
Pressure adjustment



自动胶水补充，网纹辊涂胶
Gluing system



集中润滑供油
Oil supply



网格强力底纸吸风
Suction system of the bottom sheet



送面纸踏板
Top paper Feeding Pedal



面纸电动打高车(选配)
Top sheet electric high car

GSF-850/1100

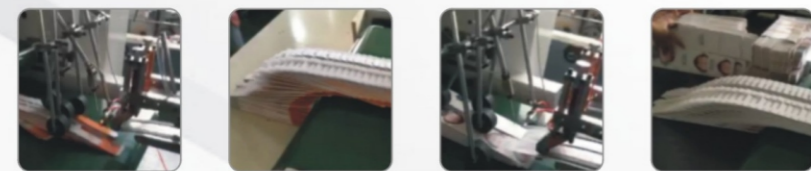
Modular Folder Gluer

卡纸·瓦楞机组式糊盒机

多楔带轮 Wedge Belt Wheel



卡瓦双用 Double With Slip



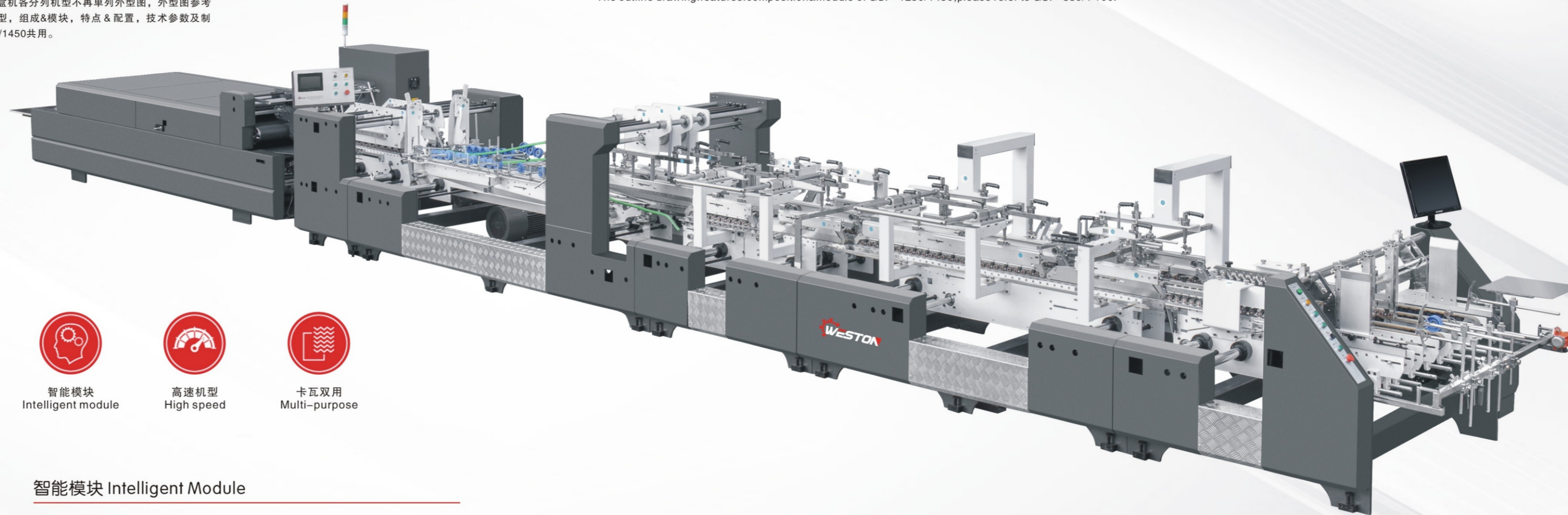
主要技术参数 Technical Data

Model	GSF-850C4&6	GSF-1100C4&6
Paper Thickness	200-800gsm paperboard, ABCEF Corrugated boxes	
Box Type	Standard box, double sides, lock bottom box, flat mouth box.	
Max Speed	400m/min	400m/min
Power	17Kw	19Kw
Weight	7000Kgs	9000Kgs
Size	16x2.0x1.5m	16x2.3x1.5m
(C.A.P)	6par	6par
(C.A.E)	6m³/h	6m³/h
(C.A.V)	40L	40L
FOB NINGBO Standard Machine with 3 spary Gun	USD 59500	USD 62500
Plasma 3 gun (Optional)	USD 4500.00	USD 4500.00

特点 Features

- 智能化设计, 给纸(校正)、预折、锁底、本折、输出、压平六大部分分段模块化设计可完全自由选择配置, 四 & 六角盒及特殊盒形设计时都有预留, 添加方便。
- 新一代高速机型采用多楔带传动, 速度在理想状态下运行测速可达400m/min。
- 适用于卡纸盒和瓦楞纸盒, 多用机型。
- 1250/1450型机组式糊盒机各分列机型不再单列外型图, 外型图参考850/1100型各单列机型, 组成&模块, 特点 & 配置, 技术参数及制作尺寸850/1100/1250/1450共用。

- Intelligent design, the six sections of feeder(paper alignment), pre-folding, lock-bottom, Folding, transfer, conveyor can be completely free to choose configuration, 4&6 corner and other boxes are easy to add.
- A new generation of high speed machine adopt wedge belt wheel transmission, speed up to 400 rn/min.
- Apply to the card paper and corrugated paper boxest multi-purpose machines.
- The outline drawing.features.composition&mouldle of GSF-1250/1450, please refer to GSF-850/1 100.



智能模块 Intelligent Module



Composition & Module 组成&模块



01.给纸部/Feeder Section

- 配置伺服电机独立驱动，高速操作时精确传递纸张，以达较高产能；
- 大型微动调节送纸刀，侧挡板宽度方向调整方便；
- 漩涡气泵配置独立吸气室和阀门，增大橡胶带输纸摩擦力使出纸平顺；
- 可伸缩纸堆后部支撑，用于较长纸盒。
- Independent servo motor drive, high speed operation is accurate transfer paper, so as to achieve the best capacity;
- Large micro adjust paper knife, lateral baffle width adjustment is convenient;
- Vortex pump configuration independent suction chamber and the valve, increase rubber belt paper friction with smooth paper;
- Scalable paper stack at the back of the support for longer box.



02.纠偏(校正)部/Paper Alignment System

- 节侧规，与墙板不平行的下托架拉伸纸张沿着一个平行导向装置输送，确保纸张平行对齐；
- 从设备两侧均可实现对齐功能，操作简单快速。
- Independently adjustable side gauge, and wallboard unparallel along a parallel guide bracket drawing paper delivery, ensure paper parallel alignment;
- Both sides can realize alignment function from the device, the operation is simple rapid.

03.预折叠部/Pre-folding Section

- 左上胶襟180°预折，第三条压痕线135°预折；
- 第一，三条压痕线预折打开装置。
- 180° folding for the first creasing line, and 135° folding for the third creasing line;
- The pre-folding device of the first and third creasing line.



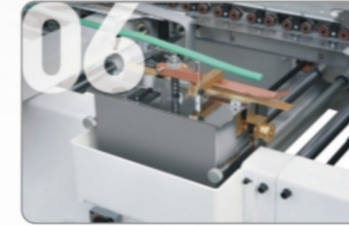
04.四&六角模块(选配)/4&6 Corner Module

- 智能伺服电机驱动控制的电子反勾系统，可对折叠勾的运动轨迹进行调整，以适应折边的长度，同时对挂钩完成向后的折叠，实现锁底，前勾，后追等特殊折叠功能，满足各种异型盒的要求；
- 三组墙板，整体并可实现多次拆卸组合：功能多变，设计先进，操作方便。
- Intelligent electronic hook system, servo motor drive control can adjust the direction of movement of folding hook, to adapt to the length of the folding, complete folding back on peg at the same time, realize the lock bottom, before, after special folding function, such as meet the requirements of a variety of different boxes;
- Three groups of wallboard, overall and can realize multiple removal; Variable functions, advanced design, easy to operate.



05.锁底部/Lock-bottom Section

- 配备勾底组合调整机构，理想设计，操作简易，高刚性弹簧勾子座确保动作顺利准确；
- 可调式勾底装置，模块化设计，明显减少了变换盒型时的调校时间，方便附件的安装与转换；
- 配置高弹性勾子座及勾底盒模块。
- Equipped with hook combination adjusting mechanism, the ideal design, easy to operate, high stiffness spring hook to ensure smooth accurate action;
- Adjustable hook device, modular design, significantly reduced the transform box type of set-up time, convenient installation and transformation of attachment;
- Configuration high elastic hook and hook box module.



06.糊筒模块/Gluing Tank Module

- 上糊筒部使用电子喷胶系统，根据机型选择配置两套或三套冷胶枪；
- 其它上端电子喷胶系统配置可根据机型需要选择配置；
- 下糊筒左右侧各一个，大容量设计，高速时不甩胶，不漏胶。
- The upper gluing tank using electronic spray adhesive system, according to the model select configuration of two or three sets of cold glue guns;
- Other top electronic spray adhesive system configuration can choose according to the needs of aircraft configuration;
- The lower gluing tank of each side, a large capacity design, high-speed don't jilt glue, not leak adhesive.

07.本折部/Folding Section

- 顺利准确完成第二折线，第四折线180°结合；左右拐带角度180°可调，配有皮带变速装置，可有效确保折叠纸盒的平行对齐，盒样能准确闭合；
- 两套上托架和下托架，上输送带皮带宽度25mm，下输送带皮带宽度25mm&34mm，拐带宽30mm&40mm&50mm；
- 配有皮带张紧自动调节系统，拆装方便。
- Accurately completing the second line, the fourth line 180° combination; Around 180° abduction angle is adjustable, with a belt transmission device, which can effectively ensure the parallel alignment, folding carton sample accurately in closed;
- Two sets of bracket, the upper conveyor belt width is 25mm, the lower conveyor belt width is 25mm&34mm, the kidnapper width is 30mm&40mm&50mm;
- Equipped with the belt tension automatic control system, easy to tear open outfit.



08.输出部/Transfer Section

- 两套上托架和下托架，皮带宽度25mm，配有皮带张紧自动调节系统，拆装方便；
- 自动追踪计数，踢脚记号，塞纸自动检测停机报警；
- 可根据机型及盒型选择配置，纸盒传送调节连续自动积盒模块。
- Two sets of bracket, the belt width is 25 mm is equipped with the belt tension automatic control system, easy to tear open outfit;
- Automatic tracking count, kicking, insert paper automatically detect outage alarm;
- Configuration lock-bottom module according to the machine model and carton type; carton transfer adjustment continuous automatic box module.

09.自动积盒模块(选配)/Auto Product Box Module

- 在压平部前端配置气动纸盒传送调节自动积盒模块，由气动配合光电驱动，两套皮带托架交互动作，保证纸盒完美堆积；
- 后部堆料校正器，调正纸盒位置，确保每个纸盒顺利进入压平部，节奏流畅。
- The front-end of conveyor section is equipped with pneumatic box module, driven by pneumatic with photoelectric, two sets of belt bracket interactive action, ensure the carton perfect accumulation;
- Back stacking corrector, reset the carton position, to ensure the carton into the conveyor section, smooth rhythm,



10.压平部/Conveyor Section

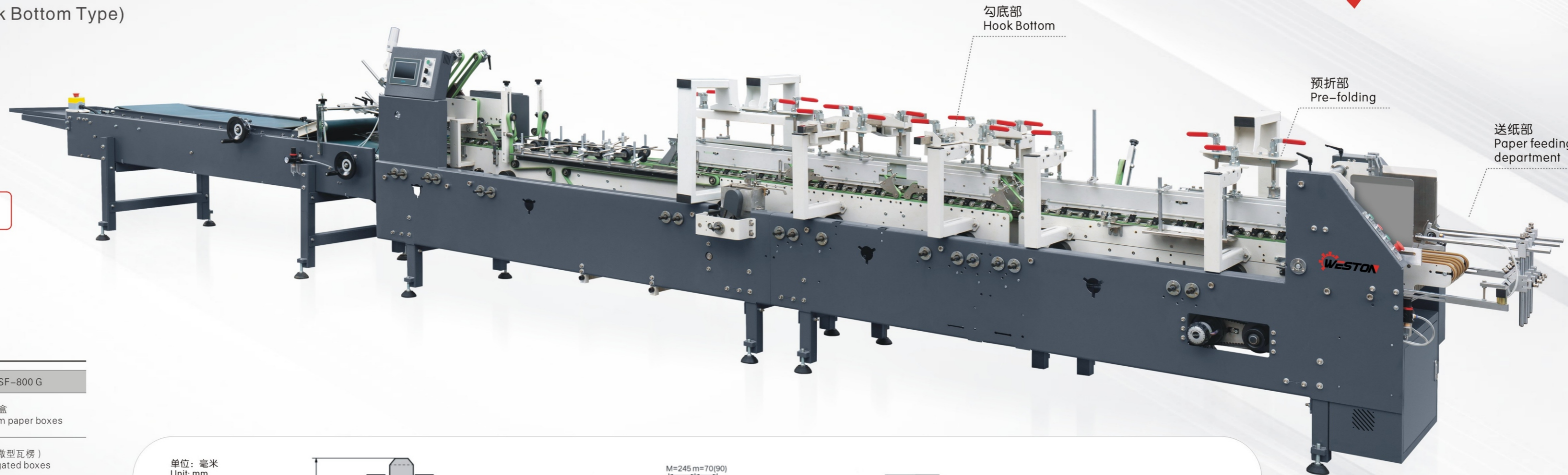
- 独立电机驱动：手动和自动《跟进式》运转模式；
- 根据不同的盒子长度，上输送带压力部由电机带动，可前后移动，配置自动纠偏装置，压力调整配气动压力调整装置，调节方便；
- 整部总长5.6米，有效输送长度3.6米，延长纸盒粘接时间，提高粘接质量。
- Independent motor drive; Manual and automatic operation mode;
- According to the different length of the box, conveyor belt pressure driven by motor, configuration automatic correction device; Pressure adjustment equip with pneumatic pressure adjusting device, convenient adjustment;
- The total length is 5.6m, effective delivery length is 3.6m, to extend the time and improve the quality of the adhesive.



GSF-600/800G

Automatic Folder Gluer(With Pre-folding Lock Bottom Type)
(With Alignment Lock Bottom Type)

高速自动糊盒机



带预折

锁底型

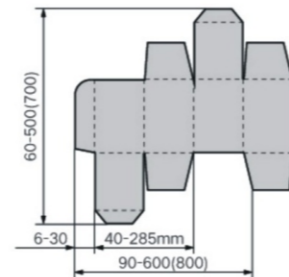
带校正

主要技术参数 Technical Data

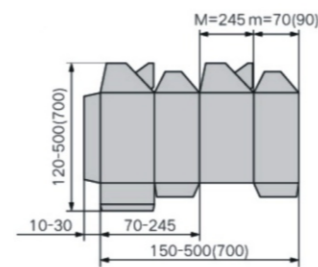
型号	Model	GSF-600 G	GSF-800 G
标准功能	Standard function	适合直线盒或带预折锁底盒 Suitable for side gluing, or lock bottom paper boxes	
适用纸质	Material	180-800gsm纸板、E型瓦楞纸(微型瓦楞) 180-800gsm paperboard, E corrugated boxes	
最高线速度	Max speed	200m/min(optional 300m/min)	
宽度	Width	600mm	800mm
机器重量	Weight	3000kgs	3500kgs
最大排气量	Max air supply	0.7m/min	0.7m/min
选配功能	Optional functions	CD盒、EMS快递袋、文件夹、弹簧三折丝袜盒 For CD, EMS courier boxes, documents files for socks paper boxes	

单位: 毫米
Unit: mm

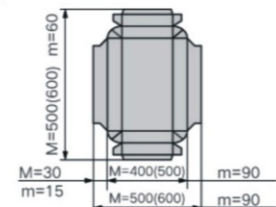
边贴纸盒
Straight Line Box



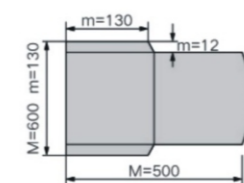
锁底纸盒
Lock Bottom Box



两侧边贴纸盒
Double Sides Box



CD盒(选配)
CD Box(Optional)



HTQF-920B/1080B

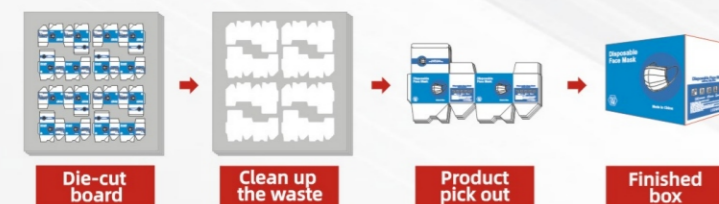
Automatic Double Workbench Stripping Machine

自动双头取品机



自动取品
Automatic picking

Schematic diagram 示意图



特点 Features

- 此系列产品适宜吊牌、药包、烟包、化妆品、塑料片、纸杯、茶包装。
- 可清废取品机一块模板上的大小产品。
- This series of products is suitable for hang tags, medicine bags, cigarette packets, cosmetics, plastic sheets, paper cups, tea packaging.
- Large and small products on a template of the scrap removal machine.

主要技术参数 Technical Data

机器型号	Machine Model	HTQF-920B	HTQF-1080B
机器占地尺寸(mm)	Machine Footprint Size	3600x1750x1950mm	3800x1850x1950mm
最大堆纸幅面(x)×(y)(mm)	Max Sheet Size (X)×(Y) mm	920x680mm	1080x780mm
最大堆纸高度(mm)	Max Paper Pile Height	100mm	100mm
最小堆纸高度(mm)	Min Paper Pile Height	40mm	40mm
最小堆纸幅面(x)×(y)(mm)	Min Sheet Size (X)×(Y) mm	550x400mm	650x450mm
工作台高度(mm)	Bench Height	850mm	850mm
最大取品(mm)	Max Take Off The Paper	420x420mm	450x450mm
最小取品(mm)	Min Take Off The Paper	30x30mm	30x30mm
最快取品 (次/min)	Fasterst Take Off The Paper	15-22/min	15-22/min
最大压力(bar)	Max Force	70bar	70bar
用气量(min)	Air Consumption L/min	3min	3min
最大功率	Maximum Power	5kw/n 380V	5kw/n 380V
净重(T)	Net Weight	2.9T	3.3T
包装尺寸(mm)	Package Dimensions	3800x1950x2150mm	4000x2150x2150mm
毛重(T)	Gross Weight	3.1T	3.5T

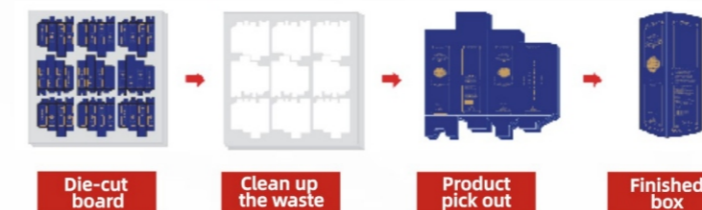
HTQF-1080/1080R

Automatic Stripping Machine

自动取品机



Schematic diagram 示意图



特点 Features

该产品是吊牌、标签、纸杯、药包、酒包、化妆品包等模切后剥离工艺的优选选择。节省人工，提高产品质量，提高生产效率。

The product is a preferable choice for stripping process after die cutting, such as tags, labels, paper cups, medicine packages, wine packages, cosmetic packages and so on. It saves labor, improve the product quality, and increase the production efficiency.

主要技术参数 Technical Data

机器型号	Machine Model	HTQF-1080	HTQF-1080R
机器占地尺寸(mm)	Machine Footprint Size	2480x2050x1953mm	3470x2610x1930mm
最大堆纸幅面(x)×(y)(mm)	Max Sheet Size (X)×(Y) mm	1080x780mm	1080x780mm
最大堆纸高度(mm)	Max Paper Pile Height	100mm	100mm
最小堆纸高度(mm)	Min Paper Pile Height	40mm	40mm
最小堆纸幅面(x)×(y)(mm)	Min Sheet Size (X)×(Y) mm	550x400mm	550x400mm
工作台高度(mm)	Bench Height	850mm	850mm
最大取品(mm)	Max Take Off The Paper	420x420mm	420x420mm
最小取品(mm)	Min Take Off The Paper	30x30mm	30x30mm
最快取品 (次/min)	Fasterst Take Off The Paper	15-22/min	15-22/min
最大压力(bar)	Max Force	4-7bar	4-7bar
用气量(min)	Air Consumption L/min	3min	3min
最大功率	Maximum Power	2kw 360V-420V, 50/60HZ	2.4kw 360V-420V, 50/60HZ
净重(T)	Net Weight	200kg	200kg



BK-800/1150

Fully automatic cardboard laminating machine

全自动卡纸裱合机



- 1、规格表中速度及裱合精度会受到纸张规格及品质影响，参数仅供参考。
- 2、以上纸张厚度为单张厚度，裱合后成品厚度最大不超过15mm，最薄不少于300g/m²。
- 3、当室温低于15°时，由于胶黏剂中活性降低，可能会出现贴台不牢现象。若出现此种现象，请选配加热系统。

- 1、The speed and mounting accuracy of the sheet will be affected by the paper size and quality. The parameters are for reference only.
- 2、The paper thickness above is single sheet thickness. The maximum thickness of the finished product after mounting is not more than 1.5mm and the thinnest is not less than 300g/m.
- 3、When the room temperature is lower than 15 degrees, the adhesive activity will be reduced, and the bonding faults may occur. If this happens, please select the heating system.



特点 Features

BK-800/1150全自动卡纸裱合机，适用于服装吊牌(RFID)，酒盒，食品包装，玩具包装等产品。面纸侧和底纸侧分别配置高速输纸机，采用重叠式连续走纸，真空吸纸，配双侧4定位拉规，使纸张保持高速的同时达到高重合度。

该机墙板采用树脂砂铸造，主传动采用斜齿，经滚齿磨削淬火后磨齿处理，使传动更加平稳，静音。电气部分采用台达和施耐德组合，飞达送纸由伺服独立驱动。该机外形美观，结构合理，操作方便，产品质量稳定，湿度低，自动化程度高，是替代传统人工方式的理想选择。

BK-800/1150 automatic cardboard laminating machine is suitable for laminating the quarto coated and octavo coated paper. Can make for wine boxes, food packaging, toy packaging, etc. Two feeding device vacuum paper feeders feed the bottom paper and surface paper in the repeated paper attracting mode, adopting overlapping continuous accurate paper feeding and four positioning pulling gauges on both side, so that the paper can keep high speed and adhesive high coincidence. Skilled users a person can control, use and maintenance is very convenient.

The shape of the machine is elegant with smart design and easy operation. It has low capacity, small gluing amount, low product humidity, stable machine quality. Big range of application of paper thickness and high cost performance make the ideal cardboard laminating machine. The wall board of the machine is made of resin sand, the main drive is made of oblique teeth, which grind and quenched by hob to make the transmission more stable and quiet. The electrical part is adopt Delta and Schneider combination, and paper feeder is driven independently by servo. Machine has beautiful appearance, structure, convenient operation, stable product quality, Low humidity and high degree of automation. It is an ideal alternative to traditional manual mode.

主要技术参数 Technical Data

机器型号	Model	BK-800	BK-1150
工作速度	Machine speed	10-70pcs/min	10-70pcs/min
最大裱合尺寸	Max. pasting size(mm)	781 X 560mm	1050 X 720mm
最小裱合尺寸	Min. pasting size(mm)	260 X 260mm	350 X 380mm
裱合单纸张克重	gram weight before laminating	157-800g/m ²	157-800g/m ²
裱合后纸张厚度	Thickness after laminating	0.30-2.00mm	0.30-2.00mm
电机总功率	Total Power	13Kw	22Kw
电压，频率	Supply Voltage/Frequency	3P 380V 50Hz	3P 380V 50Hz
机器总重量	Weight	5200kg	11500kg
外形尺寸	Overall Dimensions(LxWxH)	7200x1500x2200mm	8800x1900x2210mm